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**Bi**  **LaMer**

# Proof of principle fly larvae biorefinery for biopolymer plastic production

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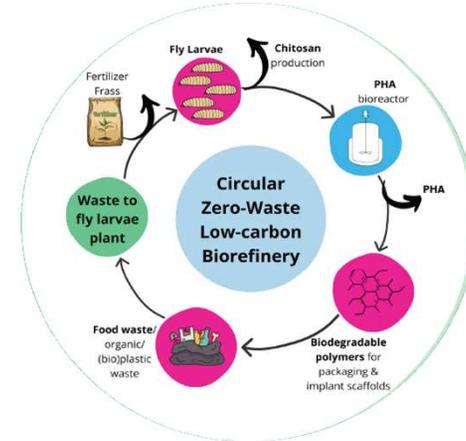


# The project

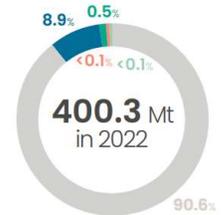
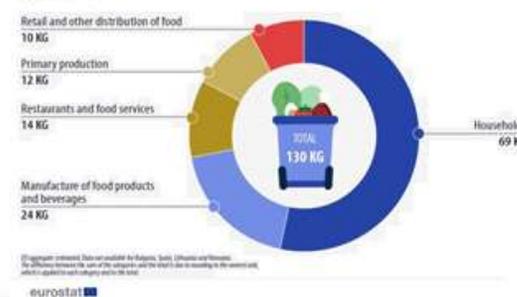
**BiLaMer** aims to demonstrate a novel proof of principle fly larvae biorefinery by establishing food eating black soldier fly larvae as a high impact feedstock for production of two biopolymers, and then added-value products from the produced biopolymers.

Two-fold challenge:

1. valorise food waste
2. find alternatives to petroleum-based plastics



Food waste in the EU by main economic sectors, 2023  
(kg per inhabitant)



# The Team



4 Academic Institutions + 3 SMEs



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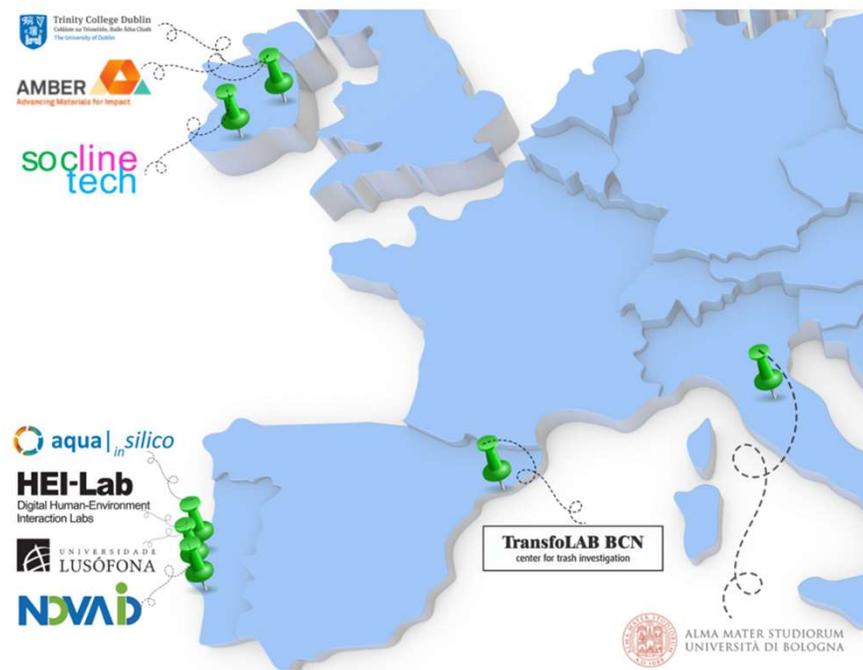
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Start date 1 April 2023

End date 30 June 2026



Annual meeting held in Ravenna (April 2025)



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# WPs & Project workflow



2023-2026



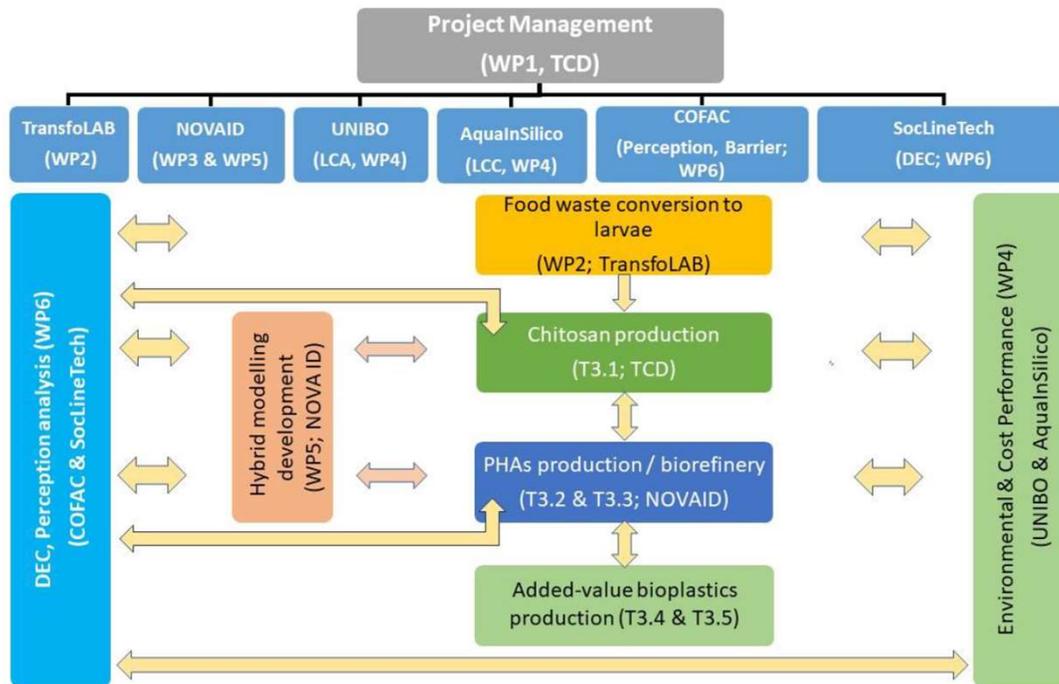
2.95 Million Euros



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**WP1: Project Management @TCD:**

**WP2: Cultivation of black soldier fly larvae @TransfoLab:**

- Bioreactor has started production.

**WP3: Biomass separation, chitosan and PHA production @TCD & NOVAID:**

- All the protocols have been finalized.
- Three PHA production routes were evaluated, and single-culture was found most promising and now optimization in progress.

**WP4: LCA and lifecycle costing @UNIBO and AIS**

- Reviewed LCAs and LCCs for PHA and chitosan. First feedback to partners to improve environmental and economic sustainability.

**WP5: Machine learning @NOVAID**

- Digitization and optimization of optimal operating conditions of supercritical CO2 extraction achieved.

**WP6: Market opportunities & barriers, dissemination, exploitation and communication (DEC) activities @HEI-Lab & SocLineTech**

- A lack of business models and market data has been identified.
- Many DEC activities have been organized and/or attended.



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# WP2: BSF larvae cultivation plant



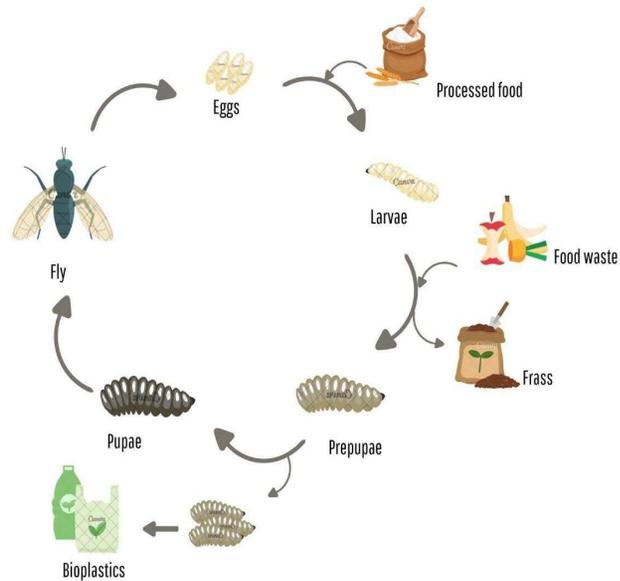
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BioLaMer BSF larvae cultivation plant (working prototype)



BSF larvae fed with food waste



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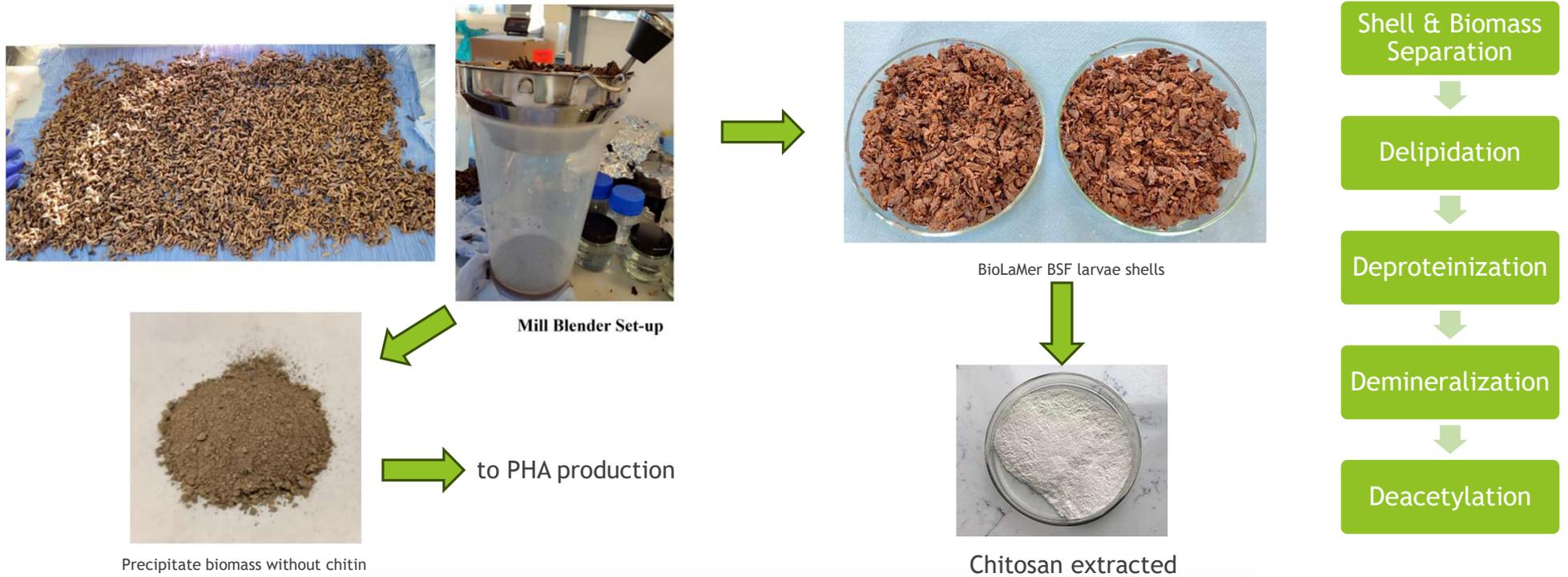
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# WP3: Chitosan extraction



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# WP3: PHA production (single culture)



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Lipid extraction  
(scCO<sub>2</sub>)



PHA production



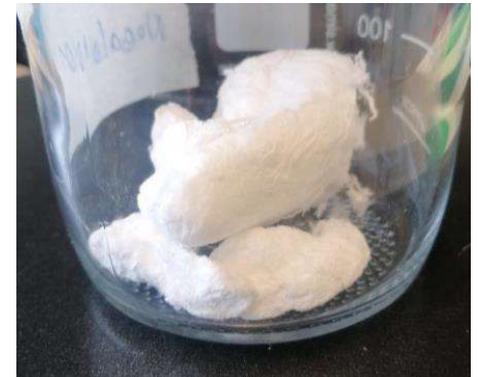
PHA extraction



Lipid extracted



Bioreactor (2L) for  
PHA production



PHBV from single culture  
(*Cupriavidus necator*)



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# WP3: Coatings production



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Chitosan-gelatine films (coatings on PET) heat sealed for packaging application



PHB-ethylcellulose films (coatings on titanium alloy) for scaffold medical application



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# WP4: LCC & LCA



## DEFINITION

Economic pillar of life cycle sustainability assessment

## GOAL

Optimizing the total costs, by identifying and quantifying all the significant net expenditures



## DEFINITION

Systematic analysis of the potential environmental impacts of products or services during their entire life

## GOAL

Optimizing the environmental performance of BioLaMer by identifying the environmental hotspots



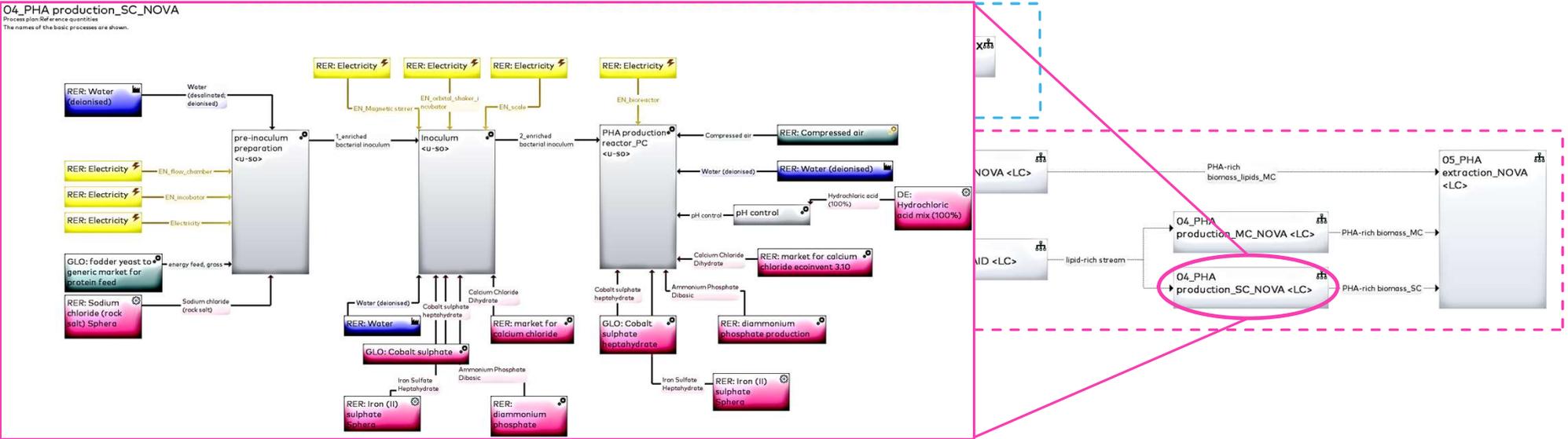
# WP4: LCA for Experts



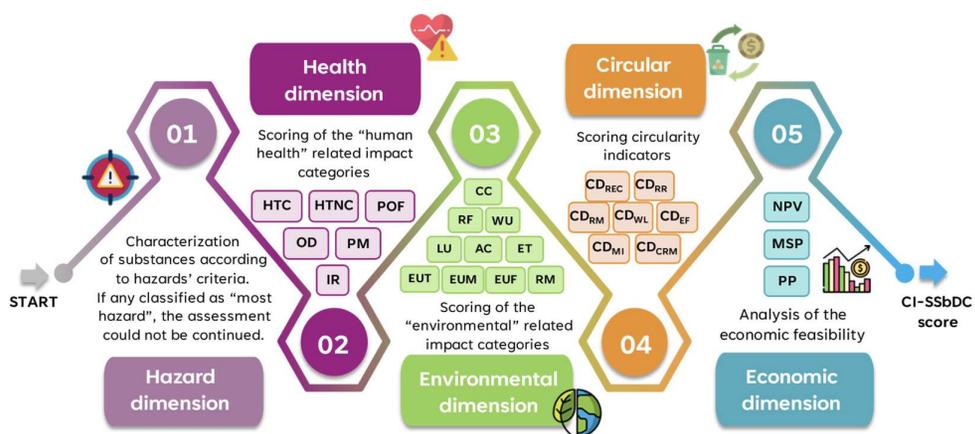
BioLaMer  
Process plan: Reference quantities  
The names of the basic processes are shown.

Selection: BioLaMer

O4\_PHA production\_SC\_NOVA  
Process plan: Reference quantities  
The names of the basic processes are shown.

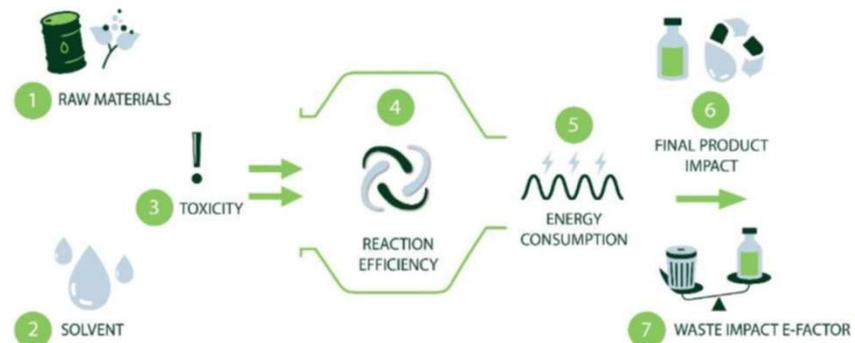


# WP4: screening tools for coatings



CI-SSbDC (Composite Indicator Safe and Sustainability by Design and Circularity)

Arias et al. (2024) *Sustain. Prod. Consump.*



GREEN MOTION™

Phan et al. (2015) *Green Chem.*



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# Thank you for your attention!

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